

Basic Problem Solving in Drycleaning

1. *High Filter Pressure*

- Blocked or restricted outlet valve
- Moisture swelling cartridge filter paper
- Solvent flow rate too high
- Blocked discs-remove and replace or clean
- Cartridges used beyond manufactures rating
- Improper addition of sizing-not dissolved prior to contacting filter
- Improper cartridge or disc size-too small

2. *Wrinkling*

- Excess water in system-check for leaks
- Hot solvent-greater than 85°F
- Oversized loads
- Long extraction times-do not exceed 1.5 minutes for Perc
- Loading garments into a hot machine or reclaimer
- Loading damp/wet or wrinkled garments into DC unit
- Excessive wet-side prespotting
- Overloading nets
- Garments air dried and not tumbled

3. *Shrinkage*

- Excessive moisture in system-check for leaks
- Solvent temperature too high (Perc only)
- Hot dryer (tumbler) or reclaimer
- Drying too long at High temperatures-140°F plus
- Relaxation of fibers previously under tension
- Excessive mechanical action due to low solvent level(s)
- Poor classification

4. *Lint and static*

- Insufficient detergent or detergent not being correctly used
- Excessive extraction times-no longer than 1.5 minutes for Perc
- Not using water-based detergents
- Drying at too high of a temperature and/or drying too long
- Clogged or defective lint screens or bags that impede air flow
- Solvent levels too low
- Poor garment classification – Heavy weight garments with light weight garments

5. *Poor Cleaning*

- Under using detergent
- Poor garment classification
- Slow solvent flow due to high filter pressure/clogged button trap/pump strainer
- Overloading
- Low solvent levels (<0.5 gallon/pound)
- Short cleaning cycles

6. *Redeposition*

- Overloading DC unit
- Improper detergent use: injection rate too low
- Low solvent levels
- Solvent contaminated with high solids (NVR)-increase distillation
- Poor filtration
- Improper pre-spotting

7. *Staining*

- Colored solvent due to dye bleeding
- High solvent NVR-increase distillation
- Improper pre-spotting-dye transfer

8. Color Loss

- Bleeding of dyes from some fiber/dye combinations-test garment prior to cleaning.
- Dye bleeders require special handling
- Hot Solvent (>85°F)
- Improper prespotting-test prior to using spotting chemicals
- Rubbing garment areas excessively with spatula or finger nail
- Garments containing leather trim, etc. should be tested for potential dye loss

9. Dull Colors

- Detergent levels low or improper detergent use
- Poor filtration-spent filters decrease solvent flow
- High Solvent NVR-increase solvent distillation

10. Dirty Solvent

- High NVR-increase distillation
- Inadequate filtration-check filters for maintenance
- Spent carbon-cartridge filters- used past rated capacity

11. Water in Solvent

- Leaking solvent heat exchangers
- Faulty water separator(s)
- Drycleaning wet garments: heavy prespotting
- Condensation in base tanks

12. Bleeding

- Use of solvent soluble dyes in fabrics Hot solvent
- Prolonged cleaning cycle
- Improper prespotting

13. Odor

- Dirty or fouled water separator-clean weekly
- Low distillation rate-high NVR
- Excessive wet lint on condensing coil.
- Bacterial bloom in hydrocarbon solvent due to poor daily maintenance and/or low distillation rate
- Fishy organic amines from spotting chemicals or breakdown of permanent press finishes – add acetic acid to still
- Rotten egg from sulfur contamination of activated carbon found in some cartridge filters
- Oily burnt odor from still boil over or improper steam stripping of still residue – remove still residue daily

14. Low Filter Pressure

- Restricted solvent outlet valve (tank or drum).
- Restricted filter inlet valve.
- Worn or plugged pump rotors/valves. Low solvent levels in tanks.
- Malfunctioning level controls.
- Open tank inlet valve.